

McRace® FITTING INSTRUCTIONS

S1000RR 2009-2017, S1000R 2014-2017, XR1000 2015-2017, HP4 2013-2014

DB3 All Model Years

ALTERNATOR SECONDARY COVER:

- 1) Remove 4 existing bolts from the stock Alternator cover (Fig.1).
- 2) Place the Secondary Alternator Cover over the stock cover (Fig. 2).
- 3) Use attached Loctite to secure bolts.
- 4) Assemble 4 replacement stainless steel M6x40 SOCKET CAP bolts in the correct position as shown.
- 5) Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.



Figure 1 - Bolts removal



Figure 2 - Alternator Cover install

CLUTCH & PULSE SECONDARY COVER:

- 1) Remove 7 existing bolts from the stock Clutch & Pulse cover (Fig.3).
- 2) Place the Secondary Clutch Cover over the stock cover (Fig.4).
- 3) Use attached Loctite to secure bolts.
- 4) Assemble 4 replacement stainless steel M6x40 SOCKET CAP bolts in the correct position as shown.
- 5) Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 6) Place the Secondary Pulse Cover over the stock cover (Fig.5).
- 7) Use attached Loctite to secure bolts.
- 8) Assemble 3 replacement stainless steel M6x30 SOCKET CAP bolts in the correct position as shown.
- 9) Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.

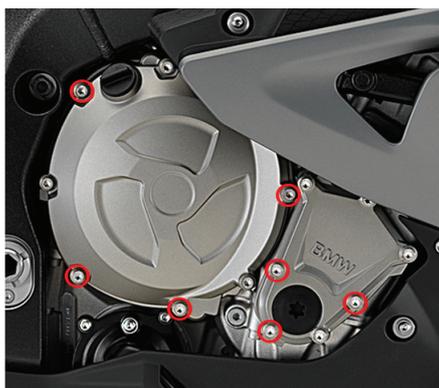


Figure 3 - Bolts removal

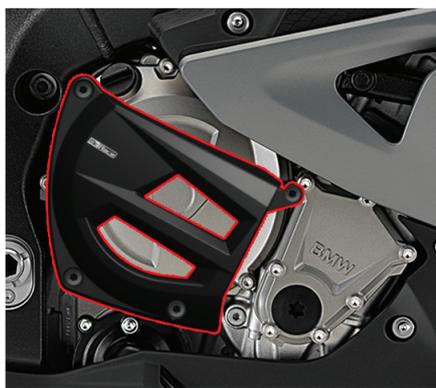


Figure 4 - Clutch Cover install



Figure 5 - Pulse Cover install



WARNING: Installation of McRace® Covers involve removal and reinstallation of certain factory components such as fasteners, alternator stators and oil-retention gaskets. FAILURE TO INSTALL THESE COMPONENTS IN COMPLIANCE WITH ALL SPECIFIC INSTRUCTIONS SUPPLIED WITH COVER KIT, MAY CAUSE OIL LOSS OR DAMAGE TO ENGINE RESULTING IN LOSS OF CONTROL OF MOTORCYCLE AND SERIOUS INJURY OR DEATH.



READ USER MANUAL: Read And Understand all Instructions before mounting Covers.

Product: Engine secondary Covers

Model: SET BMW-S-RR09-R14 / HP4 / BIMOTA BB3, SET BMW-S-RR17-R17-XR15